

OWNER'S TECHNICAL MANUAL

Oil Transfer Kit with Meter, Hose Reel & Trolley

O30070

March 2019

Description

The EL Series O30070 is the ideal oil transfer & metering kit for dispensing oil with a maximum viscosity of SAE130.

Representing excellent value for money, the Alemlube EL Series O30070 gives you the opportunity to upgrade from standard hand operated oil drum pumps to a pneumatic solution.

Delivering up to 8L/min with a 3:1 ratio pump, the O30070 is suitable for use with 205L oil drums to perform intermittent or seasonal work. The oil meter features a 5 digit liquid crystal display, a low battery indicator as well as Reset and Move buttons.

Smart design with fewer working parts effectively facilitates a lower cost of ownership.

The meter is powered by one easily and quickly replaceable 3V CR2 battery. Manufactured with efficiency and reliability in mind, the O30070 Oil Transfer & Metering Kit with On/Off Gun, Trolley & Hose Reel is well designed, affordable and is supported by readily available spare parts.

Technical Details

Item No.	030030 0il Pump
Ratio	3:1
Air Inlet Pressure	30-150psi (2-10bar)
Max Fluid Pressure	450psi (30bar)
Air Consumption	3.6cfm @ 150psi
Kit Max Free Flow Rate	8L/min
Tube Diameter	42mm
Suction Tube Length	940mm
Air Inlet Connection	1/4" quick plug
Oil Delivery Connection	Male 1/2"
Maximum Viscosity Oil Delivered	SAE 130
Temperature Oil Delivered	-10~50°C
Noise Level	82 dB



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WA TEL: (08) 9209 3066 FAX: (08) 9209 3933 SA/NT TEL: (08) 8241 7111 FAX: (08) 8241 7011 NZ TEL: (09) 447 1007 FAX: (09) 447 1008



Safety Warning and Precautions

- **WARNING:** The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors that cannot be built into this product, but must be supplied by the operator.
- 1. Keep the work area clean and dry. Damp or wet work areas can result in injury.
- 2. Keep children away from work area. Do not allow children to handle this product.
- **3.** Use the right tool for the job. Do not attempt to force small equipment to do the work of larger industrial equipment. There are certain applications for which this equipment was designed. It will do the job better and more safely at the capacity for which it was intended. Do not modify this equipment, and do not use this equipment for a purpose for which it Was not intended.
- 4. Check for damaged parts. Before using this product, carefully check that it will operate properly and perform its intended function. Check for damaged parts and any other conditions that may affect the operation of this product. Replace damaged or worn parts immediately.
- 5. Do not overreach. Keep proper footing and balance at all times to prevent tripping, falling, back injury, etc.
- **6.** DO NOT use the equipment when tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating this equipment may result in serious personal injury.

Product Specific Safety Precautions

When the pump is connected to the compressed air supply:

- 1. The compressed air must be filtered to avoid dust and moisture into pump.
- 2. The maximum compressed air pressure must not exceed 1.0Mpa/150psi.
- **3.** To deliver oil, squeeze the lever on the control valve; delivery stops when the lever is released but the whole system remains under pressure.
- 4. Position the control valve so that the circuit can't open accidentally. Otherwise oil could leak onto the ground.
- 5. Never point the pistol at people or object.
- 6. Always cut off the air supply after use so that oil can't leak out in case one of the pump's components should break.
- 7. Use only original spare parts in case the pump has to be repaired or its components have to be replaced.
- 8. Empty all the oil from the pump in case it has to be disposed of.
- 9. When not in use, turn off compressed air to stop the pump.
- **10.** Do not use the pump near open flames. Do not smoke during this operation.
- 11. Wear oil-proof gloves.
- **12.** Do not throw the oil away. Used oil has to be disposed of according to national environmental regulations.
- 13. The pump can be used only to deliver lubricants, used oil or antifreeze liquids.
 - Do not use the pump for any other substance.

Read the following precautions and instructions before you begin assembly or using.

Failure to comply with these instructions could result in personal injury or property damage. Keep these instructions in a convenient location for future reference.

Important Note

The guarantee will be void if the pump has been altered in any way.

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Trouble Shooting

Problem	Possible Causes	Solutions
The pump doesn't work	 Insufficient air Air obstruction 	 Increase air pressure Clear air passage Change voltage
	 The intake valve is closed The intake valve is blocked 	 Open the intake valve Clean the intake valve
	A blockage in a hose, valve, or other device	Release pressure & clean
	Damage to Screw (5) or plate (8)	Assess damage, repair or replace Screw (5) or plate (8)
	Insufficient oil supply	Replace oil drums to ensure adequate oil supply
Leak of pneumatic device	Damage to Piston (7) or gasket (9) or spring (10)	Assess damage, repair or replace Piston (7) or gasket (9) or spring (10)
The pump is unstable	Insufficient oil supply	Replace oil drums to ensure adequate oil supply
	0-Ring (3) Seal (16) (26) (28) (34) damage	Change Corresponding O-ring or seal
	Tube (36) damage	Change tube (36)
The pump can work, but the	Piston (7) wear	Change piston (7)
output flow is low	0-Ring (3) Seal (16) (26) (28) (34) damage	0-Ring (3) Seal(16) (26) (28) (34) damage
	A blockage in a hose, valve	Release pressure & clean components
Oil leaks through the air exhaust	Silencer dirty or damage	Substitute damaged elements

If the pump has anything wrong, please contact Alemlube. We do not recommend that the customer repairs the pump themselves.

Storage & Maintenance

Pumps are delivered in appropriate carton boxes. Packaging material should be properly disposed.

Handling and storage of the new pump does not require any special procedures.

However after the pump has been used, empty the used oil in the suction tube into an appropriate container. This is done by overturning the pump.

The dust in compressed air can slow down and even block the motor cylinder. The following steps may prevent this from happening:

- 1. Let in 50 gram of Vaseline oil or other lubricator from the air inlet hole weekly, operate the pump for several minutes after having been lubricated.
- 2. Turn on the pump for several minutes until moving parts are fully lubricated.
- **3.** You may repeat the above operation if necessary.
- 4. The above steps should be carried out on a weekly basis.

For the pumps that are attached with compressed air treatment equipment, please empty the water retained in the reservoir of the filter-purger frequently.

For the pumps that are attached with a lubricator, please pay close attention to the lubricator's oil level and refill with SAE 20, SAE 30 or antifreeze oil for extreme conditions when necessary.

NOTE: The user should perform only routine maintenance operations (such as filters, silencers, cleaning...) with the pump in order not to damage it or compromise its safety. Contact Alemlube when the pump needs further maintenance.

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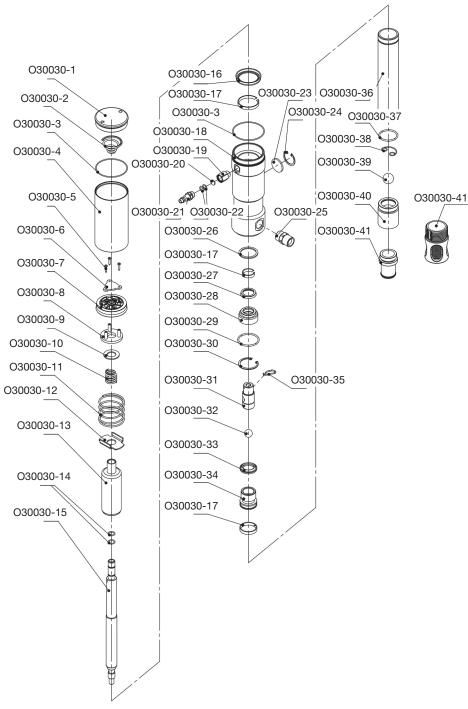
How to Use

Directly fit Pump into the Drum.

- 1. Insert the suction tube of pump into the drum and secure with bung adaptor, suitable for commercial drums with 57 diameter hole and threading 2" BSP.
- 2. Using suitable pipe fittings connect the oil control valve to the oil delivery hose.
- 3. Air inlet connection is 1/4" quick plug.
- **4.** A pressure regulator to keep the pump's working pressure at the best possible level (maximum 5-10 bar) between the pump and the compressed air line can be installed.
- **5.** A cut-off switch can enable the operator to stop the pump at any given moment by cutting the air supply off between the pump and the compressed air line.

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Parts List - Part No. O30030



Note: The Part Numbers with "*" are included in repair kit O30030-RK

Part Number	Description	Qty
O30030-1	Air Motor Cover	1
O30030-2	Spring	1
O30030-3*	O-Ring	2
O30030-4	Air Motor Shell	1
O30030-5	Screw	3
O30030-6	Plate	1
O30030-7*	Piston	1
O30030-8	Plate	1
O30030-9	Gasket	1
O30030-10	Spring	1
O30030-11	Spring	1
O30030-12	Back Plate	1
O30030-13	Barrel	1
O30030-14*	O-Ring	2
O30030-15	Pole	1
O30030-16*	Seal	1
O30030-17	Guiding	1
O30030-18	Air Control Center	1
O30030-19	Joint	1
O30030-20*	Silencer	1
O30030-21	Joint	1
O30030-22*	O-Ring	2
O30030-23	Silencer	1
O30030-24	Spring Circlip	1
O30030-25	Joint	1
O30030-26	Washer	1
O30030-27*	O-Ring	2
O30030-28	Seal	1
O30030-29	O-Ring	1
O30030-30	Spring Circlip	1
O30030-31	Screw	1
O30030-32	Washer	1
O30030-33*	Piston	1
O30030-34	Seal	1
O30030-35	Nut	1
O30030-36	Tube	1
O30030-37	O-Ring	1
O30030-38	Spring Circlip	1
O30030-39	Ball	1
O30030-40	Valve Seat	1
O30030-41	Filter or Connector	1

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Oil Transfer Kit with Meter, Hose Reel & Trolley

O30070

Technical Details

Item No.	030080 Oil Meter
Inlet connection	1/2" BSP
Fluid Range	1-35L/min
Pressure Range	70-725psi (5-50Bar)
Temperature	Min10°C Max. 60°C
Precision	
Viscosity	8-5000mps
Power source	
Rigid tube	-
Flexible hose	•
Manual tip	-
Automatic tip	•
Digital meter	_



Installation

1. Control valve is 1/2" oil inlet, when connecting with hose fitting, please remember to apply the Teflon for better seal

Meter

- 1. 5-digital liquid crystal display for both volume each time and total
- 2. 4 units: L, GAL, PT and QT
- 3. Accurate to the second decimal place
- 4. Low battery indicator
- 5. 2 buttons: "Move", "Reset"



Attention: Do not apply the meter as a measuring tool for commercial trading

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Details of Operation

1. Before putting into operation

- Check the technical data of the installation match with those of the lube meter. For example connections, pressure, flow range and medium. Use the formula: Proper correction factor = (actual value / displayed value) x current correction factor to decide the right connection factor, then set the proper correction factor (refer to 3. Button usage part)
- Once the meter has been installed, please make sure that no air pressure shocks or particles can damage the meter
- · Please check all connections to avoid leakage

2. Change the battery

- Battery type: Lithium CR2, 3V/1400mAh
- · Last for 8 years of operation, corresponds to approximately. 500,000 litres
- · Change the battery like below when the battery signal is flashing on the display
- · Remove the protector cover, unscrewing the screw
- · Change the battery and screw the lid on again

3. User buttons

- The turbine digital meter features two buttons (MOVE and RESET) which individually perform two main functions and together, other secondary functions
- The main functions performed are:
- For the reset key, resetting the partial Register and reset table total (reset total)
- · For the move key, entering instrument calibration mode
- Used together, the two keys permit entering configuration mode

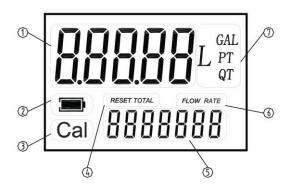
4. Battery replacement

When replacing the battery, please open the cover, remove the plug and replace the battery.

LCD Display

KEY

- ① Partial register (5 figures with moving comma from 0.1 to 99999)
- Indicating the volume dispensed since the reset button was last pressed.
- Indication of battery charge
- ③ Indication of calibration mode
- (4) Indication of resetting present total to Zero
- 5 Total register
- (6) Indication of flow rate mode
- Indication of unit of measurement of partial:
- L = Litres
- GAL = Gallons
- PT = Pints
- QT = Quarts



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Daily Use

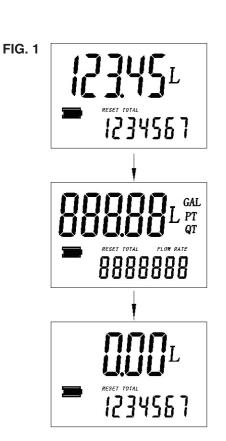
Button usage, calibration & measurement unit change

- Reset the present total (See Fig. 1)
- 1) When the meter is on standby, press the RESET key.
- 2) The display shows all the segments.
- 3) The meter resets the present total already.

Show current correction factor and general total (See Fig. 2)

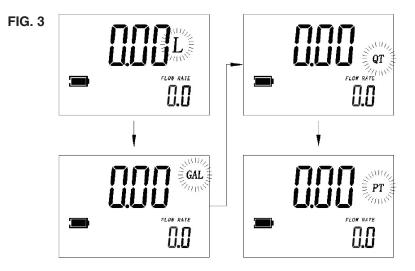
Press MOVE and RESET together and hold for less than 3 seconds. Value "1.4000" is the correction factor which can be reset; "1234567" is the general total which cannot be reset.





Measurement unit change (See Fig. 3)

Press MOVE and RESET together and hold for more than 3 seconds. Zone 7 on the display is the current unit. Press RESET to chose a different measurement unit and then press MOVE and hold for more than 3 seconds to confirm.



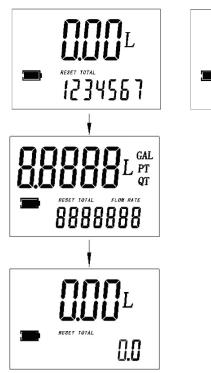
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Reset the resettable total (See Fig. 4)

When the meter is on standby, press the RESET key for more than 3 seconds to reset the present total first.

FIG. 4





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Oil Transfer Kit with Meter, Hose Reel & Trolley

O30070

Procedure for entering the correction factor directly

Carefully follow the procedure indicated below.

Formula: Proper correction factor = current correction factor × (actual value / display value)

Example:	Actual value	20.75
	Display value	18.96
	Current correction factor	1.000
	Proper correction factor	1.000 × (20.75 / 18.96) = 1.000 × 1.094 = 1.094

1	Wait for the meter to go standby.	ICINS L RESET TOTAL ICINS 6 7
2	Reset the resettable total.	RESET TOTAL 1234567
3	Press the MOVE key. Keep it pressed until it shows similar to the right image (the digit flash in ① zone), which means the meter is under the calibration mode.	RESET TOTAL Cal 1234567
4	Press the RESET key to choose the right digit from 0 to 9. Press the MOVE key to start the next digit. So the digit of correction factor can be changed one by one.	RESET TOTAL Cal 1234567
5	Make sure the correction factor is right, press the MOVE key. Keep it pressed until the indication of calibration mode quits and the factor is saved.	RESET TOTAL 1234567

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To modify the correction factor in field follow this procedure

1	Wait for the meter to go standby.	IIIIII RESET TOTAL IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII
2	Reset the resettable total.	RESET TOTAL 1234567
3	Start dispensing into a measuring glass. Stop dispensing when over 5 Litres of volume is reached, read out the actual value. The volume that is displayed on the LCD is the Display Value, not the Actual Value which may be slightly higher. For example, in the figure on the right, the Display Value is 18.96 while the Actual Value is 20.75.	IBG5 L RESET TOTAL 1234567
4	Press the MOVE key. Keep it pressed until it shows as the right fig., with the digit flashing in ① zone. Press the MOVE key to go the next digit so that the Actual Value can be input.	1895 I I I I I I I I
5	Make sure the correction factor is right and then press the MOVE key. Keep it pressed until calibration is finished and the factor is save. The meter will then return to be on standby.	RESET TOTAL 1234567

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O30070

Usage Instruction

1. Start:

Turn on the trigger to make the oil transmission.

2. Keep the status:

Push the lock ahead, then the transmission can be kept when the trigger is released.

3. Finish:

- a. If the lock is not used, release your hand, the trigger will turn off and finish the transmission.
- **b.** If the lock is used, please turn on the trigger once again, the lock will stop working. Then turn off the trigger, release your hand, the transmission will be finished.

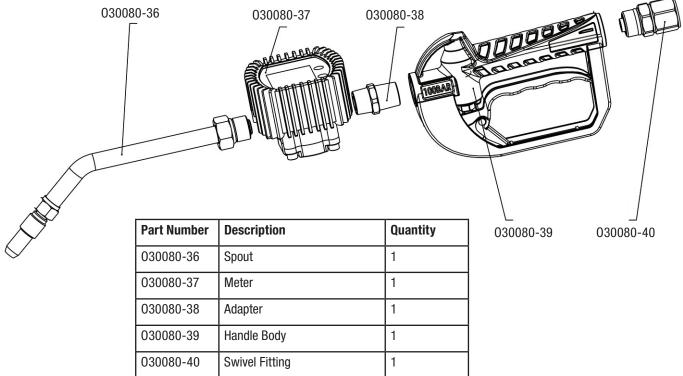
Notes when using:

Cautions:

1. For working condition, please refer to the specification parameter list. Temperature: -10°C~60°C.

2. Medium: Lubricant Oil.

Oil control valve exploded drawing



Maintenance

If any problem, please contact your local Alemlube Service Centre.

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Trouble Shooting Guide

Relieve the pressure before you check or repair the dispensing valve. Be sure all other valves and controls and the pump are operating properly.

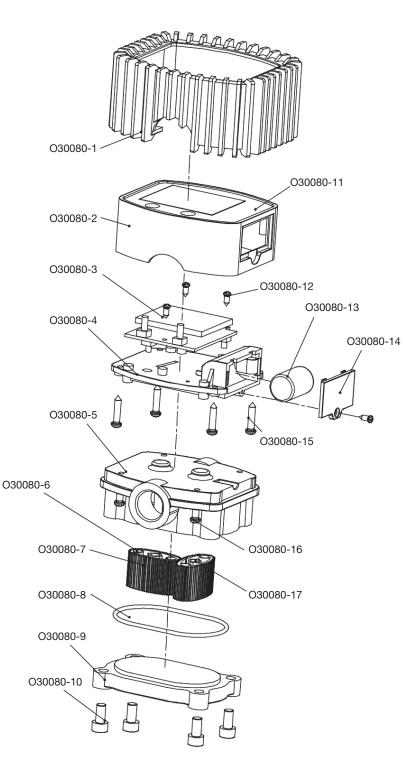
To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the pressure relief procedure on page 3.

Problem	Problem	Solution
Slow or no fluid flow	Filter is clogged, or pump pressure is low, or shut-off valve is not fully open, or foreign materials jammed in the metering element.	 Relief the pressure. Loose swivel fitting, clean or replace the filter. If the problem remains, contact your distributor for repair or replacement.
Oil leaks from swivel	Swivel is loose	Torque the swivel. If the problem remains, contact your distributor for repair or replacement
	O-Ring is worn or damaged	Replace the O-Ring. If the problem remains, contact your distributor for repair or replacement
Oil drips from nozzle	Nozzle is damaged or obstructed	Inspect the nozzle for damage or obstructions, and replace if damaged. If the problem remains, contact your distributor for repair or replacement
Valve leaks	0-Rings or valve seat are worn or damaged	Replace the O-Rings and/or the valve seat. If the problem remains, contact your distributor for repair or replacement
Leakage from meter	O-Ring damaged	 Get the meter off from the dispense system Take off the protector Loosing four the socket head cap screws on the cover of the meter Loosing eight the hex bolts on the bottom of the meter Take off the seat Check the 0-Ring, replacing the 0-Ring if it is damaged After replacing the 0-Ring, assemble the meter and fix it back to the dispense system
No display	Loosing battery	 Get the meter off from the dispense system Take off the protector Take off the labels sticks on the bottom of the meter
	Battery out of power	 4. Loosing the five socket head cap screws on the bottom of the meter 5. Take off the seat 6. Check the battery, replacing the battery if it is out of power 7. After replacing the battery, assemble the meter and fix it back to the dispense system
Wrong reading	Correction coefficient error	Reset the correction factor

WARNING: Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

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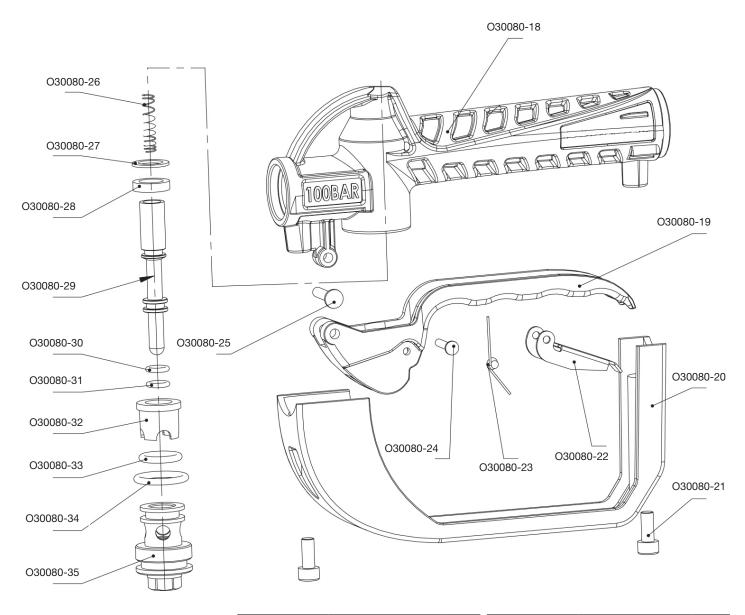
Parts List - Part No. O30080



Part Number	Description	Qty
O30080-1	Rubber Protector	1
O30080-2	Meter Cover	1
O30080-3	Main Circuit Board	1
O30080-4	Fix Board	1
O30080-5	Seat	1
O30080-6	Magnetic Rod	2
O30080-7	Oval Gear	2
O30080-8	O-Ring	1
O30080-9	Meter Holder	1
O30080-10	Screw	4
O30080-11	Label	1
O30080-12	Screw	4
O30080-13	Battery	1
O30080-14	Battery Cover	1
O30080-15	Screw	4
O30080-16	Screw	4
O30080-17	Shaft	2

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Parts List - Part No. O30080

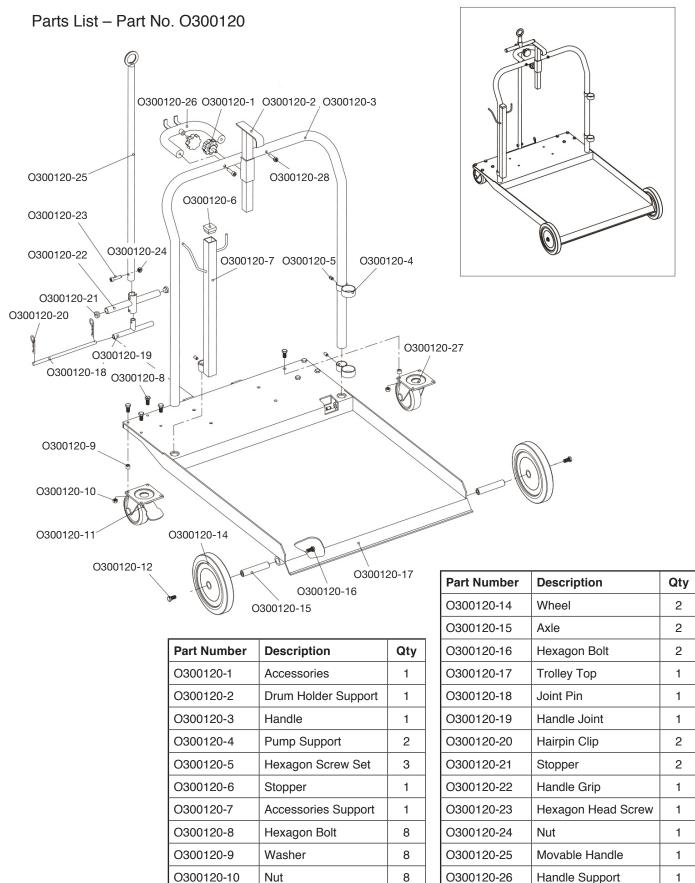


Part Number	Description	Qty	Part Number	Description	Qty
O30080-18	Handle Body	1	O30080-27	Washer	1
O30080-19	Trigger	1	O30080-28	Seal	1
O30080-20	Grip	1	O30080-29	Slip Pole	1
O30080-21	Screw	2	O30080-30	O-Ring	1
O30080-22	Trigger Lock	1	O30080-31	O-Ring	1
O30080-23	Clip	1	O30080-32	Bushing	1
O30080-24	Pin	1	O30080-33	O-Ring	1
O30080-25	Pin	1	O30080-34	O-Ring	1
O30080-26	Spring	1	O30080-35	Piston Sleeve	1

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1

2

O300120-27

O300120-28

Wheel without Brake

Hexagon Head Screw

Wheel with Brake

Hexagon Bolt

O300120-11

O300120-12

1

2



Description

The EL Series O30090 Oil Transfer Hose Reel is a heavy-duty constructed hose reel made for a long life in professional & automotive applications. The EL Series O30090 Oil Transfer Hose Reel is covered by corrosion resistant powder coating with two supporting arms & a galvanised base. It has a dual pedestal base with a double supporting 1-3/8" axle with a full flow shaft & swivel joint which is structurally reinforced. It has a multi-position locking ratchet, adjustable guide arm, four direction non-snag rollers & can be wall, ceiling or floor mounted.



Technical Details

Item No.	Maximum Pressure	Hose Working	Hose Capacity			
	Maximum Pressure	Temperature	Material	I.D.	Length	
030090	2320PSI (160Bar)	-20~100°C (-4~210°F)	S.A.E.1001R1 Wire Braid	1/2"/12.5mm	15m	

Read the following precautions and instructions before you begin assembly or using. Failure to comply with these instructions could result in personal injury or property damage. Keep these instructions in a convenient location for future reference.

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Safety Warning and Precautions

- **WARNING:** The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors that cannot be built into this product, but must be supplied by the operator.
- 1. Keep the work area clean and dry. Damp or wet work areas can result in injury.
- 2. Keep children away from work area. Do not allow children to handle this product.
- **3.** Use the right tool for the job. Do not attempt to force small equipment to do the work of larger industrial equipment. There are certain applications for which this equipment was designed. It will do the job better and more safely at the capacity for which it was intended. Do not modify this equipment, and do not use this equipment for a purpose for which it Was not intended.
- 4. Check for damaged parts. Before using this product, carefully check that it will operate properly and perform its intended function. Check for damaged parts and any other conditions that may affect the operation of this product. Replace damaged or worn parts immediately.
- 5. Do not overreach. Keep proper footing and balance at all times to prevent tripping, falling, back injury, etc.
- **6.** DO NOT use the equipment when tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating this equipment may result in serious personal injury.

Product Specific Safety Precautions

- 1. Make sure incoming line pressure does not exceed the rated operating pressure for your hose reel.
- 2. Use proper eye protection when assembling and using the hose reel.
- 3. Assemble the hose reel on a clean workbench.
- 4. Use soap and water when checking for leaks.

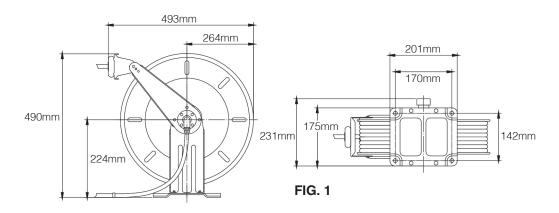
WARNING: Exposure of skin directly to pressurized air, or fluid could result in severe bodily injury.

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OWNER'S TECHNICAL MANUAL

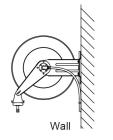
Oil Transfer Kit with Meter, Hose Reel & Trolley

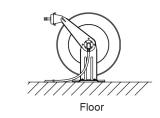


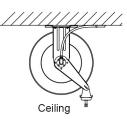
Spring driven drum: for automatic rewind. Locking ratchet: to maintain the desired length of hose in use.

Installation of Reel

- 1. For overhead ceiling mounting: Install the reel at least 10 feet above the floor.
- **2.** If the reel you have purchased does not have hose included, you will need to purchase and attach. Refer to Specifications on box, to determine appropriate hose size and length.
- 3. You will need to purchase appropriate hardware for mounting your new reel.
 - a) The reel base has four 12.7mm (1/2") drilled holes for mounting on a suitable flat surface. Figure 1 is a template showing the correct location of the 4 mounting holes in the base.
 - b) The reel is supplied with a hose guide roller bracket. The bracket position may be changed depending on the reel mounting position. Figure 2 shows "Typical Mounting positions". If the bracket position needs to be changed, do the following:
 - (1) Pull out some hose and let the reel latch.
 - (2) Remove the bolts that attach the guide roller bracket to the support post.
 - (3) Rotate the guide roller bracket to correct position, replace bolts, and tighten.
- 4. Using the four holes in the base, mount the reel in the desired location. Be sure to use appropriate hardware and tighten securely.
- **5.** Apply Teflon tape or pipe sealant to supply line threads, attach to the reel inlet and tighten. The other end of the incoming line can now be connected to the desired supply source.
- 6. If the hose has been supplied with the reel: Apply Teflon tape or pipe sealant to the outlet fitting on the reel hose, then attach to the desired tool, or nozzle. Check connection for leakage, also check the hose reel for correct operation. See: Operation section.
- **7.** If hose stopper adjustment is required, pull hose from the reel and allow to latch at the desired length. Loosen stopper bolts, and slide the stopper to a position close to the hose guide. Tighten stopper bolts, and unlatch the reel.













Installation of Hose

- 1. Securely stabilise the reel.
- 2. Facing the swivel fitting side of the reel: Turn the drum clockwise, by hand, until the rewind spring is tight, and the drum has latched. As an extra precaution while installing the new hose, secure the drum in the latched position.
- **3.** Insert the end of the hose through the guide roller bracket, and feed through the opening in the center of the drum hub.
- **4.** Screw the fitting into the swivel and tighten. Note: To avoid damage to the swivel, use a wrench to support the swivel fitting while tightening the hose.
- 5. Attach the hose stopper on the other end of hose, near the outlet fitting.
- 6. Carefully release the drum latch, and slowly allow the hose to wind onto the reel.
- **Note:** Final spring tension adjustment is accomplished by adding wraps of hose around the drum (to increase tension) or taking off wraps of hose (to decrease tension). Refer to: Adjustment of Spring Tension.

Operation

- **1.** Check the reel for correct operation by slowly pulling out the hose. A "clicking" noise will be heard every half revolution of the drum.
- A clicking holse will be heard every half levolution of the druff.
- **2.** To latch the reel, pull out the hose and allow it to retract after hearing the first second or third "click".
- **3.** To unlatch, slowly pull out the hose until the "clicking" noise stops, and then let the hose retract until the hose stop rests against the hose guide.
- Note: To avoid damage to the reel, always hold on to the hose while it is rewinding.
- **4.** Periodically check the hose condition for wear or damage, and check the swivel fitting for leakage. Replace any worn, damaged, or leaking parts.

Adjustment of Spring Tension

- 1. Pull out approximately 2m of hose and allow the drum to latch.
- 2. Remove the hose stopper from the hose, and feed the hose back through the guide.
- **3.** Wrap the pulled hose one time around the drum to increase tension or unwrap hose one time from the drum to decrease tension.
- 4. Re-insert hose through the guide, and install the stopper onto the hose end.
- 5. Unlatch the drum and check tension. Pull hose from the reel, and adjust the stopper position if necessary.

Replacement of Swivel Seal

Note: There are two types of swivel arrangements.

- 1. Turn off and disconnect the supply line from the swivel inlet.
- 2. Remove the swivel assembly from the reel axel.
- **3.** Hold the fitting body in a vice. Remove the brass tube from body, and remove the swivel nut from the tube.
- **4.** Replace the seals and reassemble the swivel. Apply pipe sealant to brass tube threads, thread into the fitting body and tighten.
- 5. Re-connect the swivel to reel axle, and tighten.
- Note: Apply sealant to the swivel nut before threading into the axle.
- 6. Re-connect the inlet supply line.

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Replacement of Hose

- 1. Turn off supply to the reel.
- 2. Pull out all of the old hose and lock the reel in this position. Caution: Make sure the reel drum is securely locked and cannot rotate back.
- 3. Carefully disconnect the hose from the male fitting in the axle centre and remove the old hose.
- 4. Feed the new hose through the guide and opening in the drum, and connect to the male fitting.
- 5. Install the stopper on the other end of the hose in the same position as before.
- 6. Carefully release the drum latch, and slowly allow the hose to wind onto the Reel.
- **Note:** Final spring adjustment is accomplished by adding or removing wraps of hose around the drum. (Details see spring tension adjustment).

Spring Canister Warning

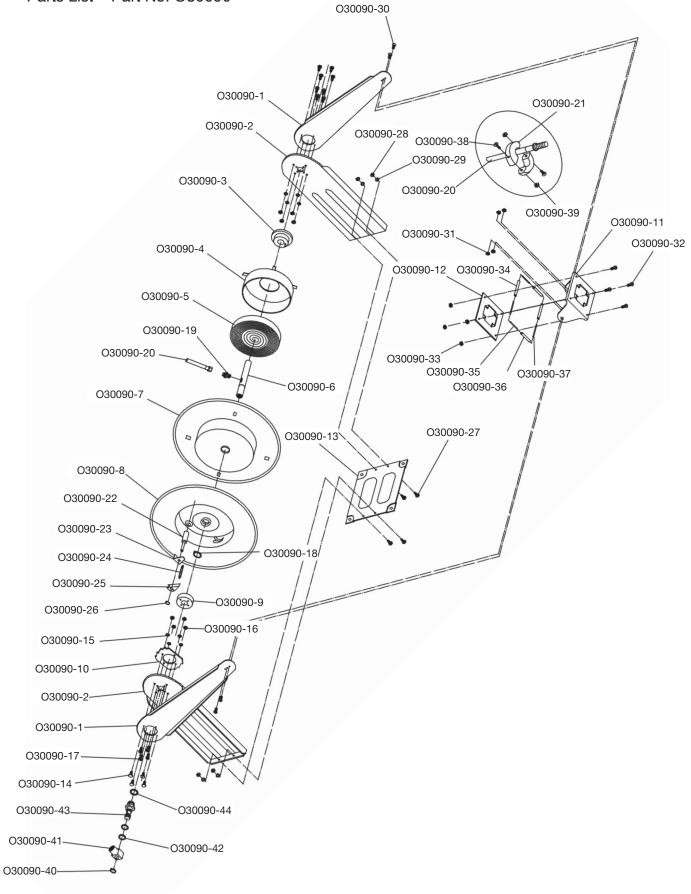
If the rewind spring fails for any reason: For safety reasons, Alemlube strongly recommends the replacement of the spring canister be carried out by a professional mechanic.

LIMITED WARRANTY

- 1. Alemlube warrantees this hose reel against defects in material and craftsmanship, for a period of 12 months from the date of purchase.
- 2. Hose, if supplied with reel, O-rings, plastic rollers and the rubber stopper are deemed to be normal wear items; not warranted.
- **3.** Alemlube's liability is limited to replacement or repair of the defective material within the warranty period, when returned freight prepaid to the distributor or their designated service depot.
- 4. The warranty does not cover damage caused by accident, misuse or faulty installation.
- 5. The reel must be installed and maintained in compliance with the instructions.

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Parts List - Part No. O30090

Part Number	Part Number Description	
O30090-1	Support Bracket Arm	2
O30090-2	Support Bracket	2
O30090-3	Assembly Hub Bearing	1
O30090-4	Drum for Spring	1
O30090-5	Spring	1
O30090-6	Axle	1
O30090-7	Drum	1
O30090-8	Drum	1
O30090-9	Assembly Hub Bearing	1
O30090-10	Locking Ring	1
O30090-11	Guide Sub-Plate	1
O30090-12	Guide Sub-Plate	1
O30090-13	Base	1
O30090-14	Bolt (M6*16/M6*12)	8
O30090-15	Washer	8
O30090-16	Nut	8
O30090-17	Bolt	8
O30090-18	Retaining Ring	1
O30090-19	Fitting	1
O30090-20	Hose	1
O30090-21	Rubber Bumper Block	2
O30090-22	Axle	1

Part Number	Description	Qty
O30090-23	Support Block	1
O30090-24	Spring, Dog	1
O30090-25	Cam, Locking	1
O30090-26	Retaining Ring	1
O30090-27	Bolt	4
O30090-28	Nut	4
O30090-29	Washer	4
O30090-30	Bolt	4
O30090-31	Nut	4
O30090-32	Bolt	4
O30090-33	Nut	4
O30090-34	Roller	2
O30090-35	Axle for Roller	2
O30090-36	Roller	2
O30090-37	Axle for Roller	2
O30090-38	Bolt	2
O30090-39	Nut	2
O30090-40	Retainer	1
O30090-41	Swivel Body	1
O30090-42	O-Ring	2
O30090-43	Swivel Spool	1
O30090-44	Washer	1

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